

# Changes in breast milk components and temperature using the milmo<sup>®</sup>, a new water-free breast milk pasteurizer

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## Background

- It is important to prevent breast milk-acquired cytomegalovirus (CMV) infection in preterm infants.
- Holder pasteurization (HP) at 62.5°C for 30 minutes is used for prevention, but it is challenging to implement in clinical practice and is uncommon in Japan.
- The milmo<sup>®</sup> (Hokuyo denki Co. Ltd), a new water-free pasteurizer, has been shown to eliminate CMV infectivity; however, its effect on breast milk (BM) components is unknown.

## Objective

Our study aims to investigate the effects on BM components measured before and after pasteurization with milmo<sup>®</sup>, as well as temperature changes with varying volumes from refrigerated and frozen conditions during HP with milmo<sup>®</sup>.

## The milmo<sup>®</sup>, a new water-free pasteurizer

The milmo<sup>®</sup> is the world's first device capable of pasteurizing BM while it remains sealed in a commercially available softbag.

### Features

<http://www.hokuyo-denki.co.jp/milmo/>

- Can sterilize with a small amount of liquid (up to 160mL per pack)
- Equipped with two sterilization units
- Can sterilize packs from refrigerated or frozen conditions



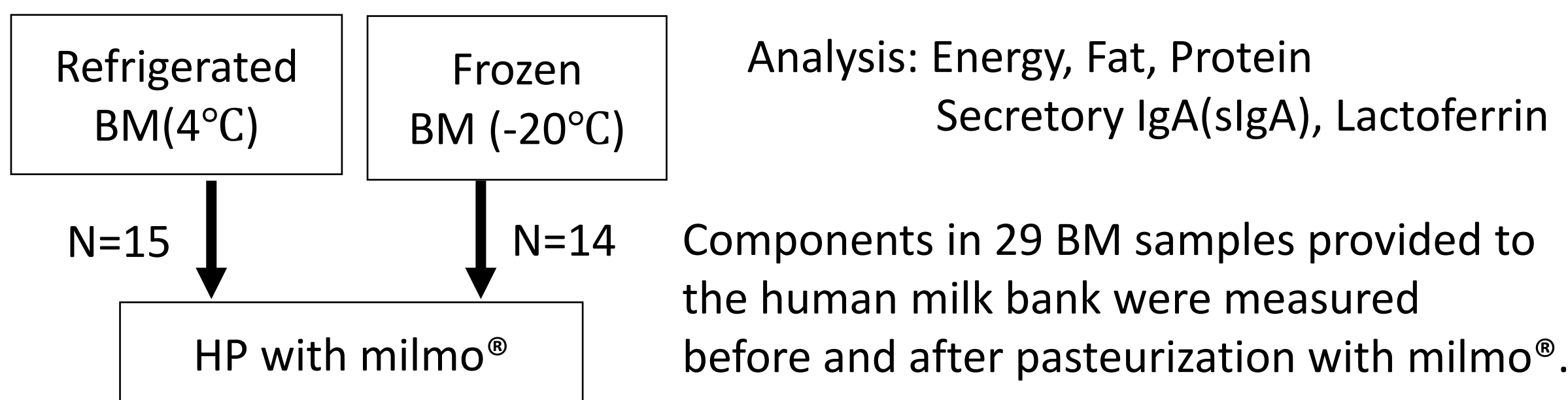
## Process of HP by the milmo<sup>®</sup>



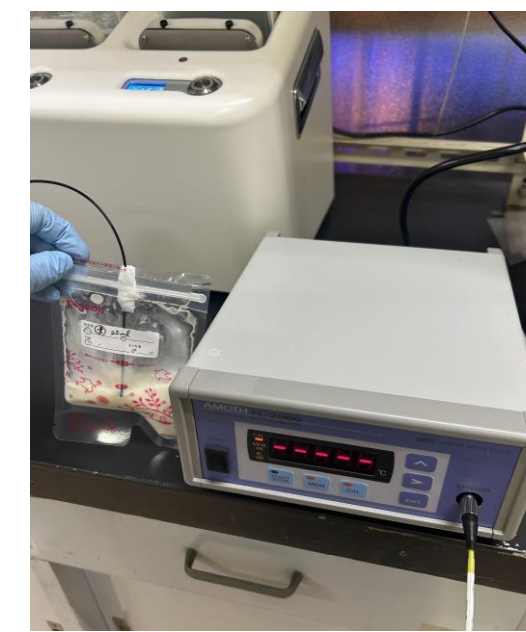
The softbag is placed in a protective bag and secured into the machine.

Once the button is pressed, heating begins automatically. The device then performs HP at 62.5°C for 30 minutes.

## Methods<sup>①</sup> Components of BM



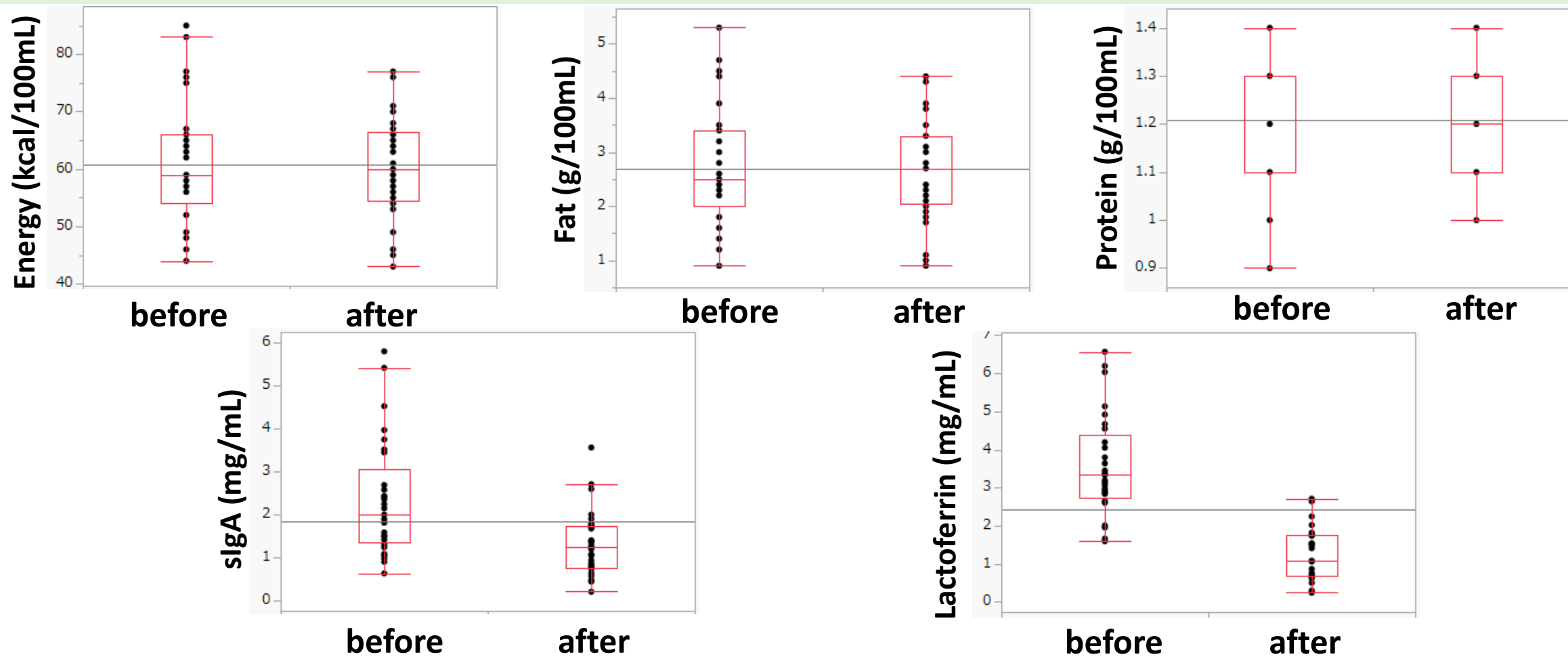
## Methods<sup>②</sup> Temperature changes by different volumes



Volumes tested: 25ml, 50ml, 80ml, and 100ml  
Conditions: refrigerated and frozen

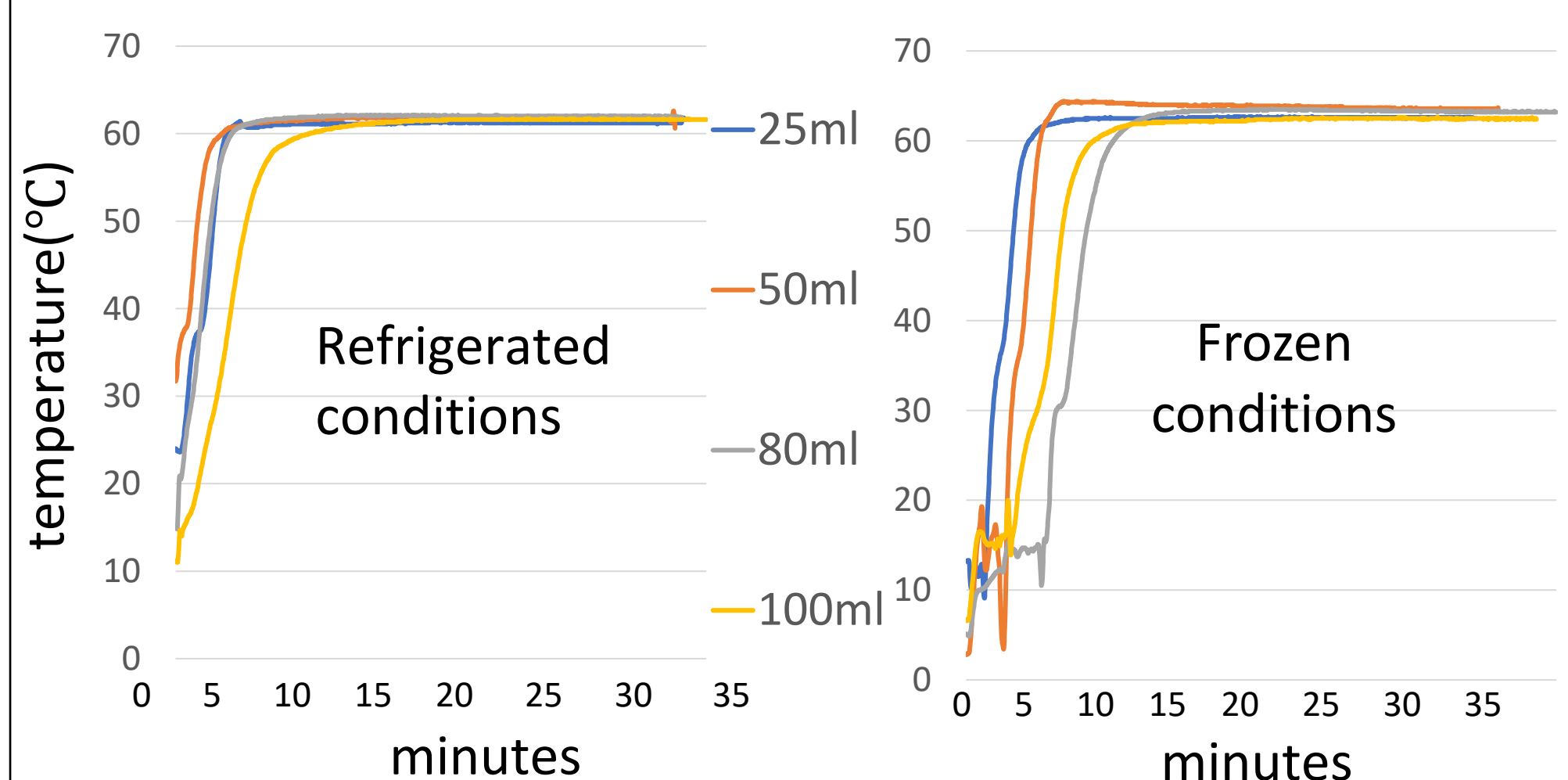
Temperature changes during HP with milmo<sup>®</sup> were measured.

## Results<sup>①</sup> Components of BM



There were no significant differences in energy, fat, and protein. However, there were significant differences in the mean concentrations of sIgA and lactoferrin, with reductions of 40% and 66%, respectively, throughout the process.

## Results<sup>②</sup> Temperature changes by different volumes



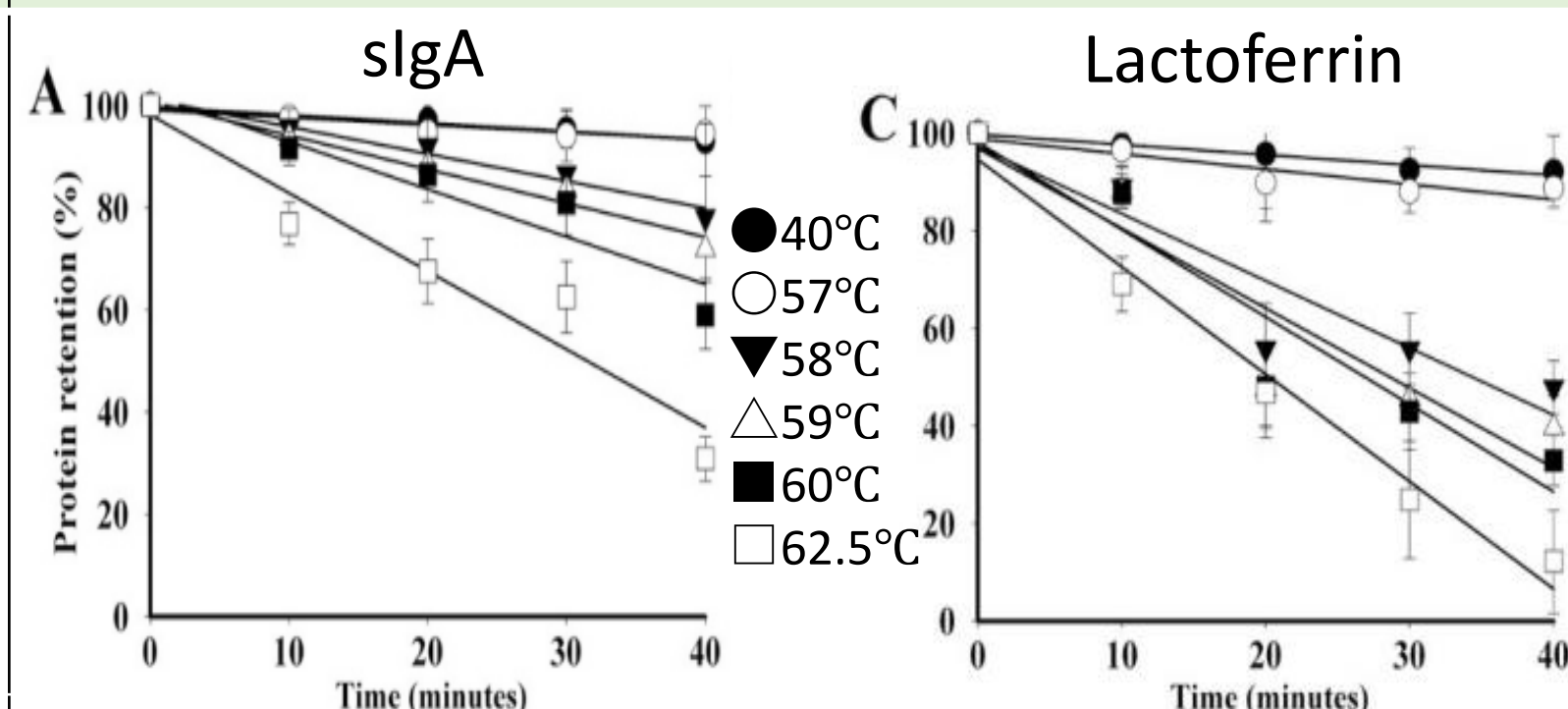
The time to reach 62.5°C was shorter for refrigerated BM than for frozen BM.

## Discussions<sup>①</sup> Comparison

	Macronutrient	sIgA	Lactoferrin
Chang JC, et al. <i>Pediatr Neonatol.</i> 2013;54(6):360-6	—	-25.9% ELISA	-66% ELISA
Czank C, et al. <i>Pediatr Res.</i> 2009;66(4):374-9	—	-27.7% ELISA	-78.2% ELISA
Piemontese P, et al. <i>BMC Pediatr.</i> 2019;19(1):58	Energy -2.48% Fat -4.79% Protein -2.51% Miris	—	—
Vieira AA, et al. <i>Early Hum Dev.</i> 2011;87(8):577-80	Fat -5.5% Protein -3.9% Milko-scan Minor™	—	—
The study	Total Refrigerated Frozen	No changes -40.3% -40.8%	-66.7% -80.5% -43.8%

The mean concentrations of sIgA and Lactoferrin did not differ from the reductions observed with other HP instruments.

## Discussions<sup>②</sup> Changes in sIgA and lactoferrin

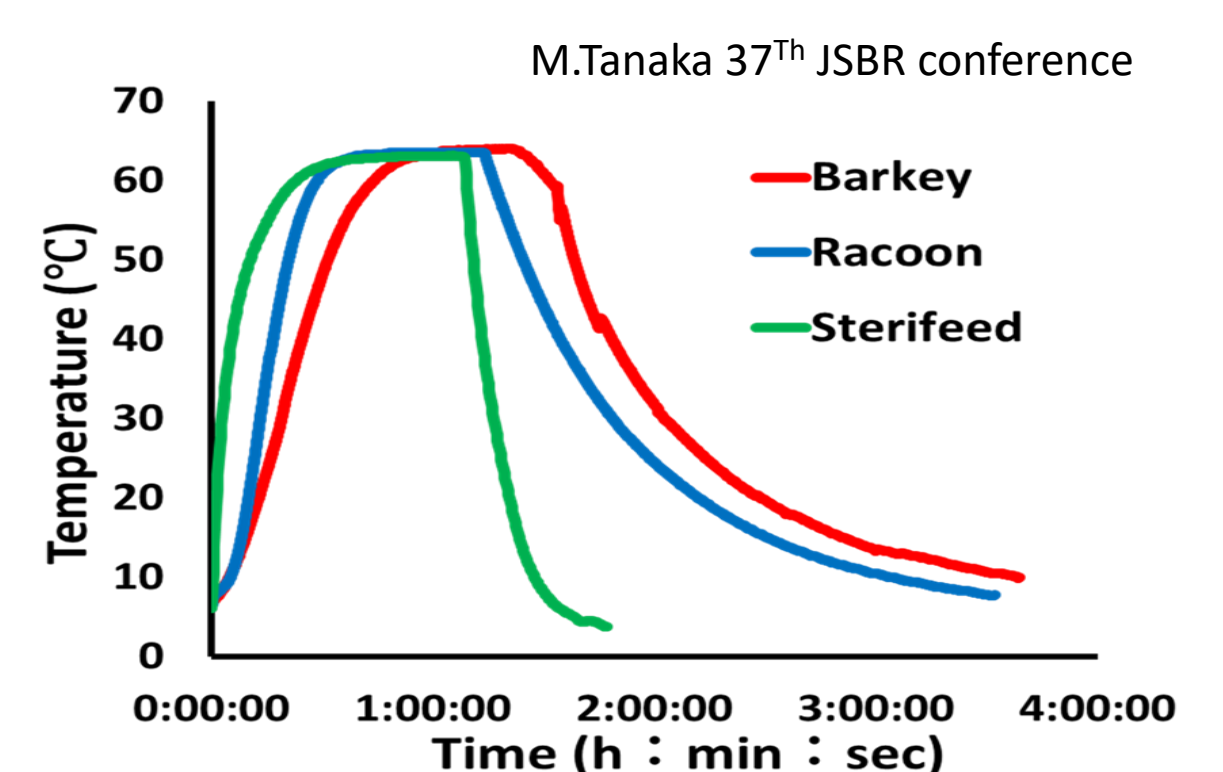


The longer the time and the higher the temperature, the more sIgA and lactoferrin are lost under HP conditions.

Under HP conditions (62.5°C for 30 minutes)  
sIgA decreased by 1.6% per minute  
Lactoferrin decreased by 2.4% per minute

## Discussions<sup>③</sup> Temperature changes

### Temperature changes by general pasteurizers



The temperature changes observed in HP using Milmo<sup>®</sup> were equivalent to those in other pasteurization methods.

## Conclusion

The changes in the components of BM related to HP with milmo<sup>®</sup> are equivalent to those observed with other pasteurization methods, making it a useful approach for preventing CMV infection.